

# Brewing the Water of Life: 151-Year-Old Brewery Eau de Vie Shonai

Founded  
151 Years Ago  
(1875)

151 Years of Tradition and Dedication



Founded 151 Years Ago,  
Brewing Since 1875 (Meiji 8)

Settled in Shonai seeking quality water.  
History began with miso and soy sauce  
making.



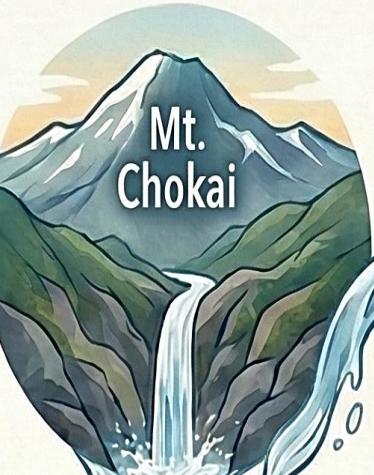
"Conveying Human Warmth to Sake"

The brewery's motto: meticulous handmade  
brewing with attention to every detail.



Passing on Traditional  
Techniques for Modern Tastes

Utilizing time-honored brewing  
techniques to create sake that suits  
the modern palate.

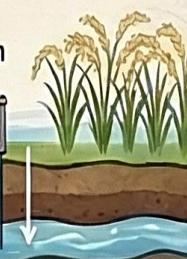


Mt.  
Chokai



Sake Born from the "Water of Life"

The Soul of Sake is Mt. Chokai's "Water of Life"  
Uses subsoil water pumped from 50m  
underground bedrock and sake rice from  
the Shonai Plain.



Water of Life

Traditional Sake and  
Commemorative Long-Aged  
Vintage Sake

Representative brand "Seisengawa"  
and 32-year aged amber vintage sake  
"Kamiyuho".



Liqueurs Utilizing the Bounty  
of "Fruit Kingdom" Yamagata

Brewing unique flavors with local fruits  
like cherries and La France pears.

